



Brute Strength. Professional Grade.™

SAFETY DATA SHEET

GorillaPro® AT60GEL

Version 1.1

Revision Date 12/06/2022

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : GorillaPro® AT60GEL
Product code : 100000013116

Manufacturer or supplier's details

Company : H.B. Fuller Engineering Adhesives
Address : 9001 W Fey Drive
Frankfort, IL, 60423
Telephone : 1-815-464-5606

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Anaerobic Cure Adhesive
Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance	gel
Color	blue
Odor	characteristic

GHS Classification

Serious eye damage : Category 1
Skin sensitization : Category 1

GHS label elements

Hazard pictograms :



Signal Word : Danger

Hazard Statements:

H317 May cause an allergic skin reaction. H318 Causes serious eye damage.

Precautionary Statements:



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Prevention: P261 Avoid breathing mist or vapors. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ eye protection/ face protection.

Response: P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P363 Wash contaminated clothing before reuse.

Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Potential Health Effects

Carcinogenicity:

IARC Group 2B: Possibly carcinogenic to humans
cumene 98-82-8

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP Reasonably anticipated to be a human carcinogen
cumene 98-82-8

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical name	CAS-No.	Concentration [%]
methacrylic acid, monoester with propane-1,2-diol	27813-02-1	20 - 30
Oleic acid, ethoxylated	9004-96-0	10 - 20
Acrylate monomer	40220-08-4	1 - 5
α,α -dimethylbenzyl hydroperoxide	80-15-9	0.1 - 1
Poly(oxy-1,2-ethanediyl), .alpha.-(2-methyl-1-oxo-2-propenyl)-.omega.-[(2-methyl-1-oxo-2-propenyl)oxy]-	25852-47-5	0.1 - 1
2'-phenylacetohydrazide	114-83-0	0.1 - 1
cumene	98-82-8	0.1 - 1

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Show this material safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Keep patient warm and at rest.



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- Consult a physician after significant exposure.
- In case of skin contact : Wash off immediately with soap and plenty of water.
Call a physician if irritation develops or persists.
- In case of eye contact : Rinse immediately with plenty of water, also under the eyelids.
Seek medical advice.
- If swallowed : If swallowed, call a poison control center or doctor
immediately.
Do not induce vomiting without medical advice.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
- Unsuitable extinguishing media : Water spray jet
- Hazardous combustion products : Nitrogen oxides (NOx)
Sulfur oxides
- Specific extinguishing methods :
- Further information : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Special protective equipment for fire-fighters : Wear an approved positive pressure self-contained breathing apparatus in addition to standard fire fighting gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Refer to protective measures listed in sections 7 and 8.
Ensure adequate ventilation.
- Environmental precautions : Prevent product from entering drains.
Do not flush into surface water or sanitary sewer system.
- Methods and materials for containment and cleaning up : Ventilate the area.
Soak up with inert absorbent material.
Shovel or sweep up.

SECTION 7. HANDLING AND STORAGE



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- Local/Total ventilation : Use only with adequate ventilation.
- Advice on safe handling : Wear personal protective equipment.
Do not get on skin or clothing.
Keep away from heat and flame.
- Conditions for safe storage : Keep containers tightly closed in a dry, cool and well-ventilated place.
Store in original container.
- Materials to avoid : Do not store together with oxidizing and self-igniting products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
cumene	98-82-8	TWA	5 ppm	ACGIH
		TWA	50 ppm 245 mg/m3	NIOSH REL
		TWA	50 ppm 245 mg/m3	OSHA Z-1
		TWA	50 ppm 245 mg/m3	OSHA P0
		PEL	50 ppm 245 mg/m3	CAL PEL

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Filter type : Combined particulates and organic vapor type

Hand protection
Material

: Neoprene gloves

Nitrile rubber

butyl-rubber



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Eye protection	: Tightly fitting safety goggles Ensure that eyewash stations and safety showers are close to the workstation location.
Skin and body protection	: Long sleeved clothing Preventive skin protection
Protective measures	: Avoid contact with skin.
Hygiene measures	: Avoid contact with skin, eyes and clothing.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: gel
Color	: blue
Odor	: characteristic
Odor Threshold	: no data available
pH	: is not determined
Melting point/freezing point	: is not determined
Boiling point/boiling range	: is not determined
Flash point	: Not applicable
Evaporation rate	: is not determined
Flammability (solid, gas)	: Not classified as a flammability hazard
Upper explosion limit	: Upper flammability limit is not determined
Lower explosion limit	: Lower flammability limit is not determined
Vapor pressure	: is not determined
Density	: 1.1 g/cm ³
Solubility(ies)	
Water solubility	: is not determined
Partition coefficient: n-octanol/water	: no data available
Autoignition temperature	: is not determined
Viscosity	
Viscosity, kinematic	: is not determined

SECTION 10. STABILITY AND REACTIVITY



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Chemical stability : The product is chemically stable.

Hazardous decomposition products : Nitrogen oxides (NOx)
Sulfur oxides

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Product:

Acute oral toxicity : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate : > 200 mg/l
Exposure time: 4 h
Test atmosphere: vapor
Method: Calculation method

Components:

α,α-dimethylbenzyl hydroperoxide:

Acute oral toxicity : LD50 Oral Rat: 382 mg/kg

Acute inhalation toxicity : LC50 Rat: 220 ppm
Exposure time: 4 h
Test atmosphere: vapor

Acute dermal toxicity : LD50 Dermal Rat: 500 mg/kg

cumene:

Acute oral toxicity : LD50 Oral Rat: 1,400 mg/kg

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available



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Carcinogenicity

No data available

Reproductive toxicity

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicity

No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

methacrylic acid, monoester with propane-1,2-diol :

Toxicity to fish : LC50 (Fish): 493 mg/l
Exposure time: 48 h
Test Method: static test

α,α-dimethylbenzyl hydroperoxide :

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 3.9 mg/l
Exposure time: 96 h
Test Method: static test

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 7 mg/l
Exposure time: 24 h
Test Method: static test

cumene :

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2.7 mg/l
Exposure time: 96 h
Test Method: semi-static test

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 0.6 mg/l
Exposure time: 48 h
Test Method: static test

Toxicity to algae : EC50 (Pseudokirchneriella subcapitata (microalgae)): 2.6 mg/l



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Exposure time: 72 h
Test Type: flow-through test

Persistence and degradability

No data available

Bioaccumulative potential

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Do not dispose of together with household waste.
Do not dispose of waste into sewer.
To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended, as industry best practice. Consult state, local or provincial authorities for more restrictive requirements.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

Not regulated as a dangerous good



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SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards : Respiratory or skin sensitization
Serious eye damage or eye irritation

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

2-phenoxyethyl methacrylate	10595-06-9
1,2-benzisothiazol-3(2H)-one 1,1-dioxide	81-07-2
cumene	98-82-8

Clean Air Act

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

2-phenoxyethyl methacrylate	10595-06-9
cumene	98-82-8

US State Regulations

California Prop 65 Please contact Supplier for more information.

The ingredients of this product are reported in the following inventories:

TSCA All substances listed as active on the TSCA inventory
Inventories Legend TSCA (USA), DSL (Canada), REACH(Europe), AIIIC (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Office - phone: 1-651-236-5842 - email: msds.request@hbfuller.com



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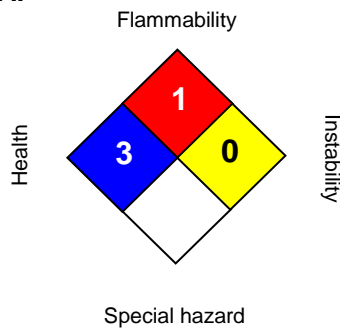
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Further information

NFPA:



HMIS III:

HEALTH	3
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 =Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to the H.B. Fuller Company from its suppliers, and because the H.B. Fuller Company has no control over the conditions of handling and use, the H.B. Fuller Company makes no warranty, expressed or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and the H.B. Fuller Company assumes no responsibility for use or reliance thereon. It is the responsibility of the user of H.B. Fuller Company products to comply with all applicable federal, state and local laws and regulations.